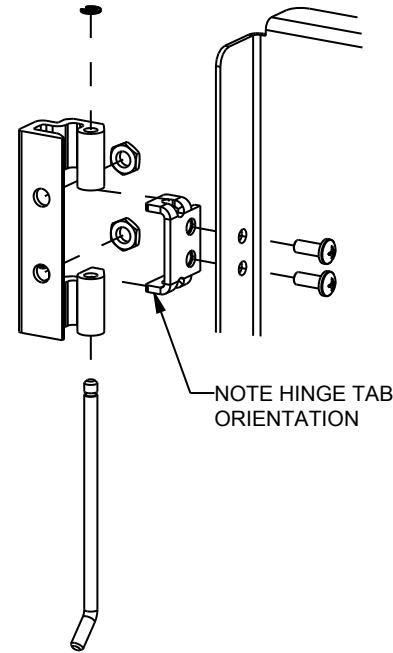
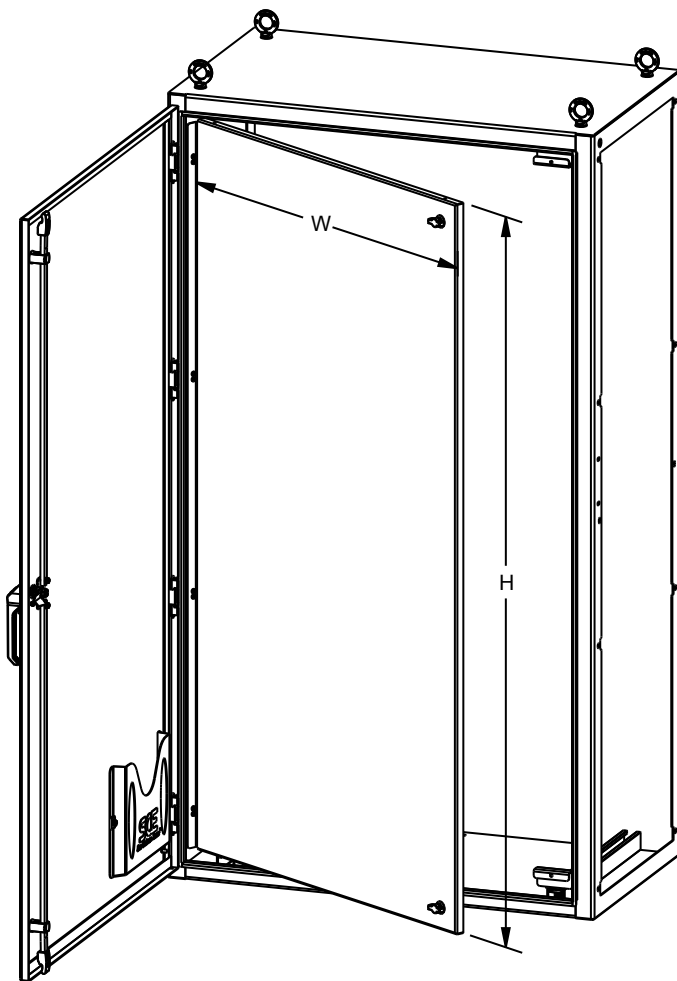


SAGINAW CONTROL & ENGINEERING SPEC-DF-IMS-INSTMAN SPECIFICATIONS, IMS, DEAD FRONT

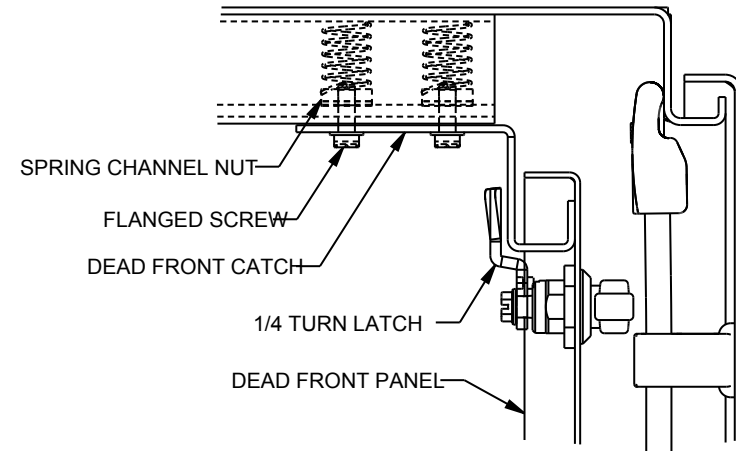
NOTES:

1. DEAD FRONT PANELS SWING 115°
2. CONSTRUCTION IS 14GA H.R.S.
3. PANELS BOLT IN BEHIND EXISTING CONCEALED HINGES.

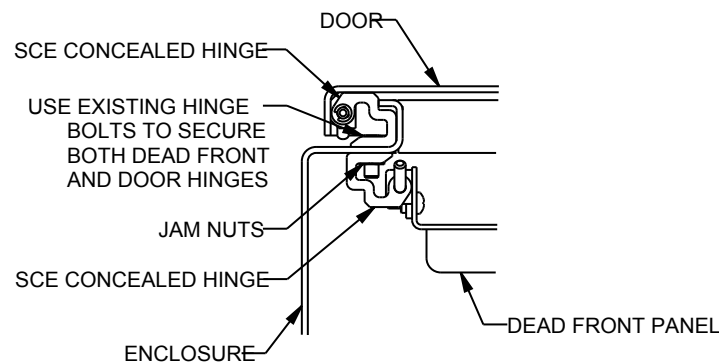
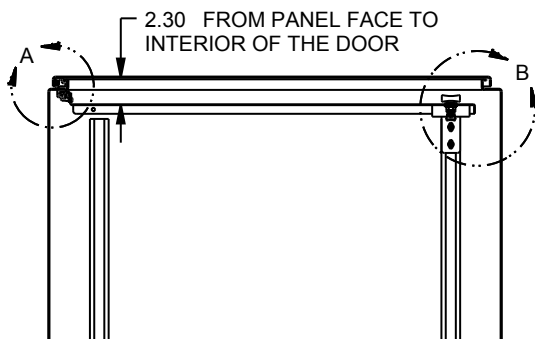
W = DOOR OPENING WIDTH - 0.75 [18.93]
H = ENCLOSURE HEIGHT - 4.91 [124.65]



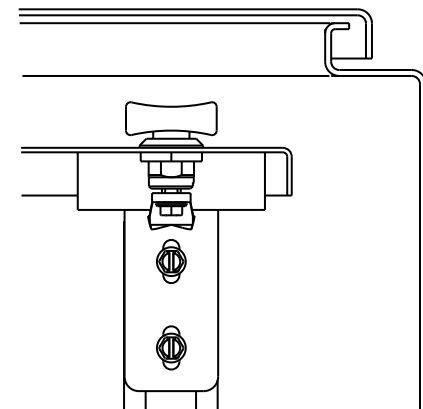
EXPLODED HINGE DETAIL



INTERIOR RIGHT SIDE SECTION VIEW



DETAIL A



DETAIL B